



COURSE OUTLINE

Course Number
AUT 213

Course Title
Engine Service

Credits
4

Hours:
lecture/Lab/Other
2 4

Co- or Pre-requisite
AUT 111

Implementation
sem/year
Spring 2010

Catalog description (2006-2009 Catalog): Diagnosis, failure analysis, and rebuilding procedures for automobile engines. Topics include engine operating principles, component measurement techniques, engine removal and reinstallation, and service manual usage for diagnosis. Each student will be required to totally disassemble, diagnose, and reassemble a four-cycle engine.

Is course New, Revised, or Modified? Revised

Required texts/other materials: Gilles, Tim. Automotive Engines, 5th Edition, Thomson Delmar Learning, 2007

Revision date:
August 2009

Course coordinator: Fred Bassini, Ext. 3776, bassinif@mccc.edu

Information resources: Chrysler DealerConnect web-site, Chrysler Academy Training Reference Books, Service Manuals, On-line and CD Disc Self-study Courses and the AllData Online Service Information Database.

Other learning resources: ASE Study Guides, Automotive Related Articles Obtained From Magazines and Journals

Course Competencies/Goals:

The student will be able to:

- demonstrate industry accepted diagnostic techniques to pinpoint engine noise concerns
- explain the function and operation of a four-cycle, gasoline engine
- analyze engine component wear patterns to identify abnormalities in fit and assembly
- demonstrate his/her ability to properly disassemble and assemble a complete engine assembly
- utilize printed and electronic service information when needed or required

Course-specific General Education Knowledge Goals and Core Skills.

General Education Knowledge Goals

Goal 1. Communication. Students will communicate effectively in both speech and writing.

Goal 2. Mathematics. Students will use appropriate mathematical and statistical concepts and operations to interpret data and to solve problems.

Goal 3. Science. Students will use the scientific method of inquiry, through the acquisition of scientific knowledge.

Goal 4. Technology. Students will use computer systems or other appropriate forms of technology to achieve educational and personal goals.

Goal 5. History. Students will understand historical events and movements in World, Western, non-Western or American societies and assess their subsequent significance.

Goal 6. Diversity. Students will understand the importance of a global perspective and culturally diverse peoples.

Goal 7. Ethical Reasoning and Action. Students will understand ethical issues and situations.

MCCC Core Skills

Goal A. Written and Oral Communication in English. Students will communicate effectively in speech and writing, and demonstrate proficiency in reading.

Goal B. Critical Thinking and Problem-solving. Students will use critical thinking and problem solving skills in analyzing information.

Goal C. Ethical Decision-Making. Students will recognize, analyze and assess ethical issues and situations.

Goal D. Information Literacy. Students will recognize when information is needed and have the knowledge and skills to locate, evaluate, and effectively use information for college level work.

Goal E. Computer Literacy. Students will use computers to access, analyze or present information, solve problems, and communicate with others.

Goal F. Collaboration and Cooperation. Students will develop the interpersonal skills required for effective performance in group situations.

Goal G. Intra-Cultural and Inter-Cultural Responsibility. Students will demonstrate an awareness of the responsibilities of intelligent citizenship in a diverse and pluralistic society, and will demonstrate cultural, global, and environmental awareness.

Units of study in detail.

Unit I **REVIEW OF ENGINE THEORY OF OPERATION / BASIC ENGINE CONSTRUCTION**

Learning Objectives

The student will be able to...

- explain the basic operation of all four-stroke gasoline engines
- identify possible causes for a poorly operating four-stroke, gasoline engine
- describe the function of basic parts used in engine construction
- demonstrate safety procedures while working on or near a running four-stroke, gasoline engine

A. THE FOUR-STROKE THEORY

- a. Intake
- b. Compression
- c. Power
- d. Exhaust

B. PHYSICAL PRINCIPLES OF POWER

- a. Compression
- b. Thermodynamics
- c. Engine Power Flow

- C. TYPES OF AUTOMOTIVE ENGINE
 - a. Engine Classification
 - i. Cylinder Arrangement
 - ii. Valve Arrangement
 - iii. Camshaft Arrangement
 - iv. Combustion Chamber Shape
 - b. Displacement
- D. COMPONENTS: BASIC FUNCTION AND OPERATION
 - a. Crankshaft
 - i. Purpose
 - ii. Parts
 - b. Connecting Rods and Bearings
 - i. Types and Styles
 - ii. Parts
 - c. Valve Train
 - i. Components
 - d. Camshaft
 - e. Cylinder Bock
 - f. Cylinder Head

Unit II ENGINE PRE-TEARDOWN DIAGNOSIS

Learning Objectives

The student will be able to...

- perform a comprehensive engine condition analysis using electrical and mechanical instruments
- evaluate test engine test data to determine possible causes for a performance concern
- demonstrate how to effectively pinpoint the cause(s) of abnormal engine noise(s)

- A. REASONS FOR OVERHAUL
 - a. Compression Problems
 - b. Oil Consumption
 - c. Abnormal Engine Noises
 - d. Poor Engine Performance
- B. CYLINDER CONTRIBUTION CONCERNS
 - a. Compression Test/Volumetric Efficiency
 - i. Mechanical Gauge
 - ii. Scan Tool
 - b. Cylinder Leakage
 - c. Power Balance Test
 - i. Manual
 - ii. Scan Tool
 - d. Vacuum Testing
 - i. Idle
 - ii. Cruise
 - iii. Acceleration
 - iv. Wide Open Throttle
 - v. Deceleration
- C. OIL CONSUMPTION
 - a. Engine Oil Leakage
 - i. Oil Leak Diagnosis
 - b. Internal Oil Consumption
 - i. Places Where Can Enter The Cylinder
 - ii. Methods of Diagnosis
- D. DIAGNOSING ABNORMAL ENGINE NOISES
 - a. Pinpointing The Source of Engine Noise
 - i. Canceling Cylinders

- ii. Listening Devices
 - 1. Upper-End Noise
 - 2. Lower-End Noise
- iii. Crankshaft End-Play
- iv. Accessory Drive Noises (assumed to be engine noises)
- v. Transmission Noises (assumed to be engine noises)

Unit III MEASUREMENT TECHNIQUES AND EQUIPMENT / COMPONENT INSPECTION

Learning Objectives

The student will be able to...

- perform measurement checks on new and worn engine components to evaluate fit and condition
- determine necessary steps needed to correct problems detected during measurement phases
- identify possible causes for abnormally sized components and recommend corrective actions
- use industry acceptable techniques and equipment while completing all engine measurements

A. UNITS OF MEASUREMENT

- a. English System Units
 - i. Fractional Inches
 - ii. Decimal System
- b. Metric System
 - i. Millimeters

B. CONVERTING BETWEEN ENGLISH AND METRIC SYSTEM UNITS

- a. Conversion Factor
- b. Charts/Tables
- c. Computer Generated Conversions

C. MEASURING TOOLS

- a. Outside Micrometer
 - i. Components of the Tool
 - ii. Measuring and Reading
 - 1. Metric
 - 2. Standard
 - iii. Applications and Care
- b. Inside Micrometer
 - i. Comparison With Outside Micrometer
 - ii. Measuring and Reading
 - iii. Applications and Care
- c. Small Hole Gauges
 - i. Telescoping Gauge
 - 1. Applications/Operation
 - ii. Split-Ball Gauge
 - 1. Applications/Operation
- d. Feeler Gauge
 - i. Applications
 - ii. Proper Use and Handling
 - 1. Magnetic
 - 2. Non-Magnetic
 - iii. Dial Indicator
 - 1. Proper Mounting of Dial Indicator
 - a. Tool Holding Fixtures
 - b. Applications
 - c. Keeping Tool In Calibration/Damage Prevention
- e. Straight Edge
 - i. Applications/Operation/Care
 - ii. Use With Feeler Gauge

D. CRACK DETECTION AND LOCATING CASTING FAILURES

- a. Pre-Cleaning for Crack Detection
 - i. Types of Solid Contaminants

1. Water Soluble
 2. Organic
 - a. By-Product of Petroleum
 - b. By-Product of Combustion
 - c. Protective Coatings
 3. Rust
 4. Scale
- b. Chemicals Used for Cleaning
- i. Alkaline-Base
 - ii. Emulsifiable Solvent
 - iii. Acid-Base
 - iv. Cleaning soft Metals
 - v. Safety Precautions
- c. Machines and Equipment Used For Cleaning
- i. Steam Cleaners
 1. Theory of Operation
 - ii. High-Pressure Washer
 - iii. Emulsion Cleaning
 - iv. Chemical Parts Washer
 - v. Cold-Soak Tanks
 - vi. Hot-Soak Tanks
 - vii. Hot-Spray Tanks
 - viii. Safety Precautions
- d. Other Cleaning Methods
- i. Glass Beading
 - ii. Sandblasting
 - iii. Micropening
 - iv. Safety Precautions
- e. Inspection Procedures
- i. Visual Cracks and Breaks
 - ii. Severe Wear Patterns
 1. Scuffing and Scoring
 2. Scratches and Grooves
 3. Component Glazing
 - iii. Other Methods of Crack Detection
 1. Magneflux (magnetism)
 2. Dye Penetrant
 3. Pressure Testing
 4. Diesel Fuel Crack Testing
 5. Portable Black Light Testing (Zyclo)

Unit IV ENGINE REMOVAL FROM VEHICLE – GENERAL PROCEDURE

Learning Objectives

The student will be able to...

- locate the proper engine removal procedure in electronic and printed service manuals
- identify potential hazards associate with engine removal in various vehicle makes and models
- indentify proper engine lifting points and point in need of support during the removal procedure
- exercise safety while performing an engine removal procedure to minimize personal injury and component damage
- successfully remove and install an engine in a passenger or light truck vehicle

A. PREPARATION FOR ENGINE REMOVAL

- a. Under the Hood
 - i. Component Removal
 - ii. Component Identification Procedures

- iii. Component and Fastener Organization Techniques
 - iv. Fluid Removal
 - b. Underneath the Vehicle
 - i. Component Removal
 - ii. Component Identification Procedure
 - iii. Component and Fastener Organization Techniques
 - iv. Fluid Removal
 - v. Disassembly From Engine/Transmission Mounts
 - c. Engine Removal Procedures
 - i. Lifting Techniques
 - ii. Engine Removal
 - 1. Removal Through the Hood Opening
 - 2. Removal From the Bottom/Lowering Front Chassis/Subframe

Unit V LOWER ENGINE (SHORT-BLOCK) CONSTRUCTION / DESIGN / SERVICE

Learning Objectives

The student will be able to...

- demonstrate industry acceptable methods for piston removal and installation
- explain advantages and disadvantage of different metals used to construct components found in the lower portion of an engine
- explain how lateral movement of pistons is used to propel a vehicle
- analyze lower engine components and identify the need for service or replacement
- successfully disassemble and reassemble the lower-end components of a four-stroke engine

A. COMPONENTS

- a. Cylinder Block / Cylinder
 - i. Type of Material
 - ii. Cylinder Sleeve
 - iii. Internal Parts
 - iv. Function
- b. Crankshaft
 - i. Offsets / Throws
 - ii. Journal Surfaces
 - iii. Counter Weights
- c. Connecting Rod
 - i. Parts
 - ii. Piston Pin Types
- d. Piston
 - i. Parts
 - ii. Shape and Design
 - iii. Piston Expansion Control
 - iv. Thrust Force / Piston Pin Offset
- e. Piston Rings
 - i. Types of Materials / Coatings
 - ii. Types of Rings – Designs
 - 1. Compression
 - 2. Oil Control
 - iii. Ring End-Gap
 - 1. Types
- f. Bearings
 - i. Types
 - 1. Main and Connecting Rod Insert-Type

- 2. Camshaft Bushing – Type
 - ii. Oil Clearance
 - 1. Purpose
 - 2. Oil Grooves
 - 3. Cooling
 - 4. Oil Pressure
 - iii. Construction
 - 1. Alloys
 - 2. Tri-Metal
 - 3. Alloy Requirements
- g. Engine Oil Seals
 - i. Lip Seal
 - ii. “O” Ring Seal
 - iii. Rope Seal
 - iv. Paper / Rubber / Cork / Composite / Liquid Sealer
- h. Engine Coolant Seals
 - i. Core Plugs
 - 1. Name Variations
 - 2. Purpose
 - 3. Necessity
 - 4. Material Types
 - ii. “O” Ring Seal
 - iii. Paper / Rubber / Cork / Composite / Liquid Sealer

B. SHORT-BLOCK DISASSEMBLY PROCEDURES

- a. Cylinder Ridge Removal
 - i. Using a Ridge Reamer
- b. Piston / Connecting Rod Removal
 - i. Removal From Crankshaft
 - ii. Cylinder Identification
 - iii. Crankshaft Protection
- c. Crankshaft Removal
 - i. Main Bearing Cap Identification
 - ii. Crankshaft Bearing Removal
- d. Camshaft removal (Cam-In-Block / Over-Head-Valve / Push Rod Engine)
 - i. Supporting Crankshaft
 - 1. Removal From Engine Front
 - 2. Removal From Engine Rear
 - ii. Camshaft Bearing Removal
- e. Component Storage Methods
- f. Component Cleaning

C. COMPONENT INSPECTION

- a. Cylinder Block / Cylinders
 - i. Scratches or Grooves
 - ii. Cylinder Out-Of-Round
 - iii. Cylinder Taper
 - iv. Main Bearing Surface Out-Of-Round
 - v. Crack Detection
- b. Crankshaft
 - i. Scoring or Ridges
 - ii. Journal Out-Of-Round or Taper
 - iii. Checking Run-Out
 - iv. Checking End-Play
- c. Connecting Rod

- i. Checking Journal Out-Of-Round
 - ii. Alignment
 - d. Piston
 - i. Visual Inspection
 - 1. Burns / Scoring / Scuffing / Breakage
 - ii. Checking Wear
 - 1. Out-Of-Round
 - 2. Taper
 - iii. Checking Ring Groove Clearance
 - iv. Fitting The Piston
 - 1. Skirt to Cylinder Wall Clearance
 - v. Cleaning Piston Ring Grooves
 - e. Piston Rings
 - i. Ring End-Gap Measurement
 - f. Bearings
 - i. Clearance Measurements
 - 1. Tools Used For Measurement
 - 2. Using Plastigauge
 - ii. Visual Inspection

D. COMPONENT SERVICE PROCEDURES

- a. Cylinder / Block
 - i. Glaze Breaking
 - 1. Purpose
 - 2. Tools
 - 3. Procedure
 - ii. Honing
 - 1. Purpose
 - 2. Tools
 - 3. Procedure
 - iii. Boring
 - 1. Purpose
 - 2. Tools
 - 3. Procedure Description
 - iv. Line-Boring
 - 1. Purpose
 - 2. Tools
 - 3. Procedure Description
- b. Piston
 - i. Knurling
 - 1. Purpose
 - 2. Tools
 - 3. Procedure Description

E. SHORT-BLOCK ASSEMBLY PROCEDURES

- a. Importance of Correct Torque of Fasteners
- b. Use of Engine Assembly Lubricants
 - i. Types of Acceptable Lubricants
- c. Component Installation
 - i. Crankshaft
 - 1. Main Bearing Inserts
 - 2. Rear Oil Seal
 - ii. Piston / Ring / Connecting Rod Assembly
 - 1. Installing Ring On Pistons
 - 2. Using a Piston Ring Compressor

3. Rod Bearing Inserts
4. Installation of Assembly in Cylinder Block
- iii. Camshaft Bearings (Cam-In-Block / Over-Head-Valve / Push Rod Engine)
- iv. Camshaft (Cam-In-Block / Over-Head-Valve / Push Rod Engine)
- v. Timing Chain (Cam-In-Block / Over-Head-Valve / Push Rod Engine)
 1. Valve Timing
 2. Checking Camshaft End-Play
- vi. Core Plug Installation

Unit VI UPPER ENGINE CONSTRUCTION / DESIGN / RECONDITIONING

Learning Objectives

The student will be able to...

- demonstrate industry acceptable techniques to recondition a cylinder head
- properly operate a valve grinding machine and seat cutting machine
- explain the operation of different cylinder head designs and applications
- determine the necessity for cylinder head reconditioning or replacement
- analyze a damaged cylinder head and pinpoint potential causes of the damage
- successfully disassemble and reassemble all types of cylinder heads using the proper tools and equipment

A. COMPONENTS

- a. Cylinder Heads
- b. Valve Guides and Seals
- c. Valves
- d. Valve Seats
- e. Valve Spring Assembly
- f. Rocker Arms and Push Rods

B. CYLINDER HEAD

- a. Construction Material
 - i. Cast Iron
 - ii. Aluminum
- b. Combustion Chamber Designs
 - i. Wedge
 1. Turbulent
 - ii. Hemispherical
 1. Non-Turbulent
 - iii. Pent-Proof ("V"-Shaped)
 1. Four-Cylinders
 2. Efficiency
 3. Lower Emissions
 - iv. Measuring For Warpage
 1. Scores or Scratches
 2. Maximum Allowances

C. VALVE GUIDES AND SEALS

- a. Types of Guide Material
- b. Lubrication and Cooling
- c. Guide Failures
 - i. Galling
 - ii. Oil Consumption Through Guides
 - iii. Bellmouthing
- d. Guide Measurement Procedures
 - i. Telescoping or Split-Ball Gauge

- ii. Dial Indicator
 - iii. Maximum Clearances
 - e. Types of Valve Seals
 - i. Umbrella Type
 - ii. "O" Ring Type
 - iii. Positive Type
- D. VALVES / VALVE SEATS
 - a. Valve Geometry
 - i. Valve Head
 - ii. Valve
 - iii. Valve Face / Margin
 - b. Valve Heat Transfer
 - c. Types of Valves
 - i. Swirl-Polished
 - ii. Aluminized Valve
 - iii. Sodium Valves
 - iv. Canted Valve
 - d. Valve Hard Facing
 - e. Valve Seats
 - i. Hardened Surface
 - ii. Seat Inserts
 - iii. Angles
 - 1. Top
 - 2. Face
 - 3. Throat
 - f. Valve Assembly and Seat Diagnosis
 - i. Micrometer
 - ii. Valve Failures
 - 1. Burning
 - 2. Breakage
- E. SPRING ASSEMBLY
 - a. Components
 - i. Function
 - 1. Spring
 - 2. Keepers / Retainers
 - 3. Retainer Washers
 - 4. Shims
 - 5. Valve Rotators (Where Applicable)
 - b. Spring Harmonics
 - c. Valve Rotation
 - i. Advantages
 - 1. Minimized Stem Deposits
 - 2. Keeps Face and Seat Clean
 - 3. Prevents Valve Edge Burning
 - 4. Maintains Uniform Valve Head Temperatures
 - 5. Prevent Valve Edge Distortion
 - 6. Maintains Uniform Stem Tip Wear
 - 7. Maintains Uniform Stem Lubrication
 - d. Spring Measurement
 - i. Squareness
 - ii. Free Standing Height
 - iii. Spring Pressure Testing
- F. ROCKER ARMS AND PUSH RODS

- a. Types of Rocker Arms
 - i. Cast
 - ii. Stamped Steel
 - iii. Rollerized
 - iv. Cam Followers (Over-Head-Cam / Cam-In-Head)
- b. Rocker Arm Stands and Studs
- c. Rocker Arm Shafts
- d. Rocker Arm Lubrication
 - i. Oil Galleries
 - ii. Push Rod
- e. Rocker Arm Geometry
- f. Fault Detection
 - i. Wear Patterns
 - ii. Measuring

G. CYLINDER HEAD RECONDITIONING PROCEDURES

- a. Cylinder Head Disassembly
 - i. Cam-In-Block / Over-Head-Valve / Push Rod Engine Type
 - ii. Over-Head-Cam / Cam-In-Head Type
 - iii. Removing Valves / Spring Assembly
 - 1. Matching Components and Location
 - a. Keeping Parts Organized
- b. Valve Guide Service
 - i. Cleaning
 - ii. Reaming
 - iii. Knurling
 - 1. Clearance
 - 2. Procedure
 - 3. Advantages
 - 4. Disadvantages
 - iv. Installing Valve Guide Inserts
 - 1. Types of Inserts
 - 2. Methods of Removal and Installation
 - v. Guide Beveling
- c. Valve Resurfacing
 - i. Valve Cleaning – Carbon Build-Up Removal
 - 1. Scraper
 - 2. Old Valve
 - 3. Wire Wheel
 - ii. Machining the Valve Face
 - 1. Setting Up the Machine
 - 2. Chucking the Valve
 - 3. Using the Machine
 - 4. Grinding the Valve
 - a. Edge Breaking
 - b. Hard-Faced Valves
 - c. Grinding Patterns
 - d. Final Inspection
 - 5. Machining the Valve Seat
 - a. Preliminary Checks
 - b. Stone Selection
 - c. Dressing the Stone
 - i. Safety
 - d. Inserting the Valve Seat Pilot

- e. Grinding the Seat
 - i. Face Angle
 - ii. Top Angle
 - iii. Throat Angle
 - f. Checking Contact Area
 - i. Adjustment
 - ii. Further Cutting
 - iii. Lapping the Valve
- H. CYLINDER HEAD REASSEMBLY
- a. Installing Valve Seals
 - i. Care
 - ii. Special Tools
 - b. Installing Valve Springs
 - i. Special Tools
 - ii. Installing Keepers and Retainers
 - iii. Pre-Lubricants

Unit VII VALVE ACTUATION AND VALVE TIMING SYSTEMS AND COMONENTS

Learning Objectives

The student will be able to...

- analyze and engine's valve timing system to determine type and function
- properly set valve timing using appropriate service information
- explain the fundamental design differences on OHV and OHC timing systems
- properly diagnose engine concerns cause by inadequate valve timing
- explain the problems associated with improper valve timing on freewheeling and non-freewheeling engines

- A. LIFTER THEORY
- a. Valve Train Clearance
 - i. Temperature
 - b. Types of Lifters
 - i. Hydraulic
 - ii. Solid
 - iii. Rollerized
 - c. Hydraulic Lifter
 - i. Maintain Zero Lash (Clearance)
 - ii. Lifter Construction
 - 1. Oil Flow
 - 2. Construction
 - iii. Lifter Operation
 - iv. Pump-Up
 - d. Fault Detection
 - i. Leak-Down Test
 - ii. Wear Patterns
 - e. Cam Followers (OHC)
 - i. Tappets (OHC Version of a Lifter)
 - 1. Similar Function
- B. CAMSHAFT THEORY
- a. Camshaft Design (Profile)
 - i. Clearance Ramps
 - ii. Heal / Toe
 - iii. Lifter Base Diameter

- iv. Lift
 - v. Duration
 - vi. Overlap (Lobe Centers)
 - b. Interchangeability for Solid and Hydraulic Camshafts
 - c. Camshaft End Thrust
 - i. Measurement
 - d. Lifter Duration
 - e. Fault Detection
 - i. Wear Patterns
 - ii. Measuring Techniques
 - 1. Lobe Lift
 - 2. Base Circle Run-Out
 - 3. Straightness
 - f. Camshaft / Lifter Break-In
 - i. Assembly Lubricants
- C. CAMSHAFT DRIVE METHODS / VALVE TIMING SYSTEMS
 - a. Gear-To-Gear
 - b. Chain Drive
 - i. Chain Guides
 - ii. Tensioners
 - 1. Hydraulic
 - 2. Mechanical
 - c. Drive Belt
 - i. Idler Pulleys
 - ii. Tensioners
 - 1. Hydraulic
 - 2. Mechanical
 - iii. Belt Service Requirements
 - d. Fault Detection
 - i. Cam Drive Wear
 - 1. Deflection Method
 - 2. Pin Movement Method
 - 3. Distributor Rotor Movement Method

Unit VIII COMPLETE ENGINE ASSEMBLY AND START-UP PROCEDURES

Learning Objectives

The student will be able to...

- demonstrate industry acceptable techniques to properly reassemble a gasoline automotive four-stroke engine
- recognize the importance of following proper fastener torque procedures
- explain why it is necessary to prime the lubrication system before starting the engine
- explain common problems overlooked during the reassembly procedure

A. ENGINE REASSEMBLING

- a. Installation of Cylinder Head Assembly
 - i. Head Gasket Installation
 - ii. Surface Preparation
 - iii. Torque Sequence
 - iv. Timing Belt Installation (OHC)
- b. Installation of Lifters and Push Rods
 - i. Lifter Pre-Prime (Hydraulic)
 - ii. Camshaft / Lifter Assembly Lube

- iii. Installing the Push Rods
 - 1. Lubrication
 - iv. Lifter Pre-Load (Zero Lash)
 - c. Installing the Manifolds (Intake and Exhaust)
 - i. Gasket Surface Preparation
 - ii. Types of Gaskets and Seals
 - iii. Torque Sequence
 - d. Installing All Bolt-On Items and Accessories
 - i. Harmonic Balancer
 - ii. Flywheel / Flex Plate
 - iii. Core Plug Installation
 - iv. Oil Pan and Covers
- B. ENGINE START-UP PROCEDURES
 - a. Priming the Oil Pump
 - i. Importance and Purpose
 - b. Initial Start-Up
 - i. Safety Practices
 - ii. Break-In Speed
 - iii. Maintaining All Fluid Levels
 - c. Lifter Adjustment
 - i. Hydraulic
 - ii. Solid
 - iii. Methods of Oil Retention During Adjustment
 - d. Post Start-Up Procedures
 - i. Set Ignition Timing
 - ii. Adjust Carburetor (If Equipped)
 - iii. Top Off All Fluids
 - iv. Check For Fluid Leaks
 - v. Re-Torque Head Bolts (As Required)

Unit IX COURSE REVIEW / FINAL EXAM

- A. REVIEW OF ENGINE THEORY OF OPERATION / BASIC ENGINE CONSTRUCTION
- B. ENGINE PRE-TEARDOWN DIAGNOSIS
- C. MEASUREMENT TECHNIQUES AND EQUIPMENT / COMPONENT INSPECTION
- D. ENGINE REMOVAL FROM VEHICLE – GENERAL PROCEDURE
- E. LOWER ENGINE (SHORT-BLOCK) CONSTRUCTION / DESIGN / SERVICE
- F. UPPER ENGINE CONSTRUCTION / DESIGN / RECONDITIONING
- G. VALVE ACTUATION AND VALVE TIMING SYSTEMS AND COMPONENTS
- H. COMPLETE ENGINE ASSEMBLY AND START-UP PROCEDURES

Evaluation of student learning:

- | | |
|---|-----|
| A. Lab Work | 50% |
| B. Test/Quizzes/Homework Assignments/Final Exam | 50% |

Academic Integrity Statement:

Mercer County Community College is committed to Academic Integrity-- the honest, fair and continuing pursuit of knowledge, free from fraud or deception. This implies that students are expected to be responsible for their own work, and that faculty and academic support services staff members will take reasonable precautions to prevent the opportunity for academic dishonesty.

Reasonable Accommodations for Students with Documented Disabilities

Mercer County Community College is committed to supporting all students in their academic and co-curricular endeavors. Each semester, a significant number of students document disabilities, which may require learning, sight, hearing, manual, speech, or mobility accommodations to ensure access to academic and co-curricular activities. The college provides services and reasonable accommodations to all students who need and have a legal entitlement to such accommodations.

For more information regarding accommodations, you may visit the Office of Academic Support Services in FA129 or contact them at 609.570.3422 or urbanb@mccc.edu.